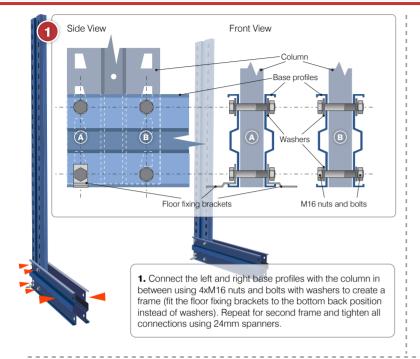
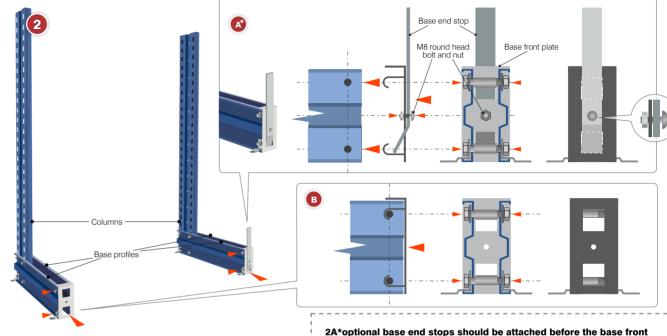
CANTILEVER RACK





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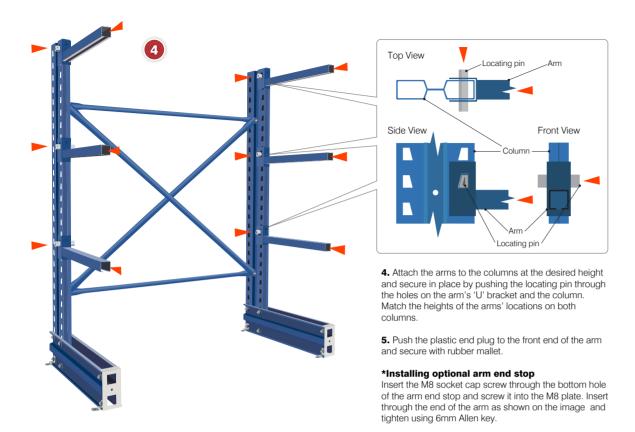
Top View Top view - Bracing connection diagram Column Top brackets Horizontal brace M8 socket cap X Brace screw and bolt Diagonal braces **Bottom brackets** Brace M10 nut and bolt Horizontal brace Diagonal brace-X Brace bracket M8 socket cap screws and bolt Horizontal brace

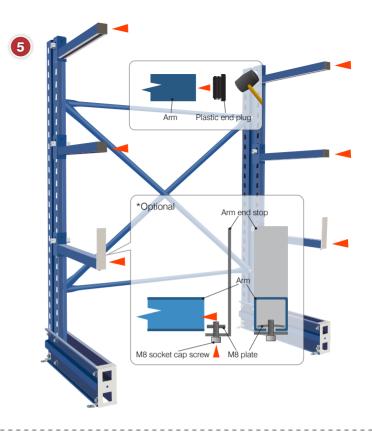
2A*optional base end stops should be attached before the base front plate is attached to the base profiles. Place the base end stop to the base front plate and secure using the M8 round head bolt and nut. Tighten using 13mm spanner. Attach the base front plate to the base profiles as described below (2B).

- **2B** Insert the base front plate to the front gap between the base profiles and secure using 2xM16 nuts and bolts with washers on at the top position and floor fixing brackets at the bottom position. Tighten using 24mm spanners.
- 3. Attach the X brace bracket (XBB) to both columns at the same height facing each other (approx 3rd hole from top) using M10 nut and bolt loosely, do not tighten yet! Connect one end of the horizontal brace to one side of the XBB using M8 socket cap screw and nut. Connect the other end of the horizontal brace to the XBB on the other column while attaching one end of the diagonal brace to the same position using the M8 socket cap screw and nut. Swing the diagonal brace back to the first column to locate position for bottom XBB and attach the bracket to the column using M10 nut and bolt. Attach the loose end of the diagonal brace to this XBB using the M8 socket cap screw and nut. Attach the last XBB to the second column at the same height as the bottom XBB on the first column and fix the outstanding horizontal and diagonal braces as shown on the connection diagram. Tighten all connections!

scan for more info

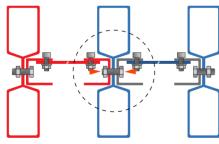






Creating multi-rack

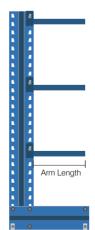
Top View Columns



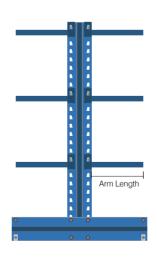
To create a multi-rack, assemble one single frame as described in steps 1-2.

Connect new top and bottom X brace brackets to the other side of the column on the already assembled rack using the existing M10 nuts and bolts. Install the horizontal and diagonal braces as described in step 3.

Single sided rack



Double sided rack



Loads and Capacities (kgs/arm)

